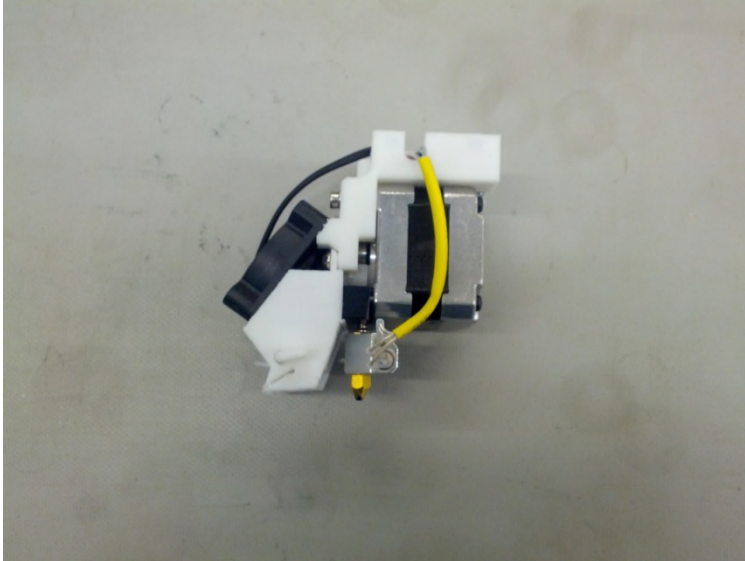
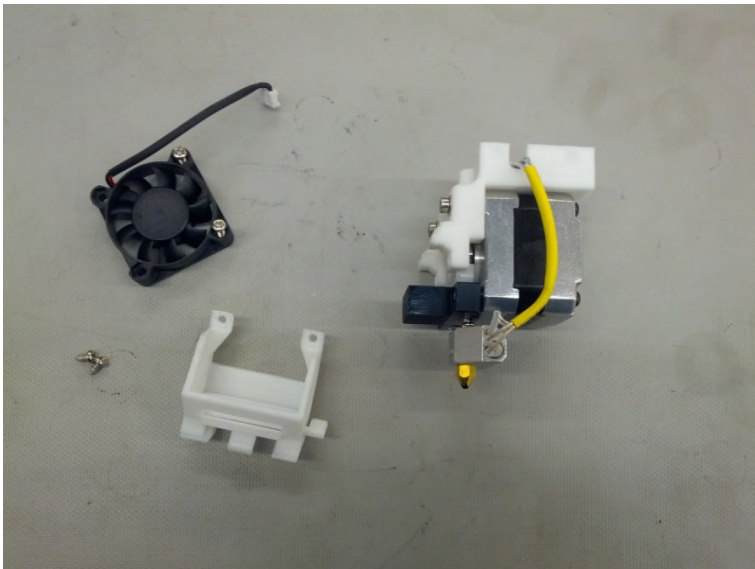


Nozzle Heater Replacement Guide

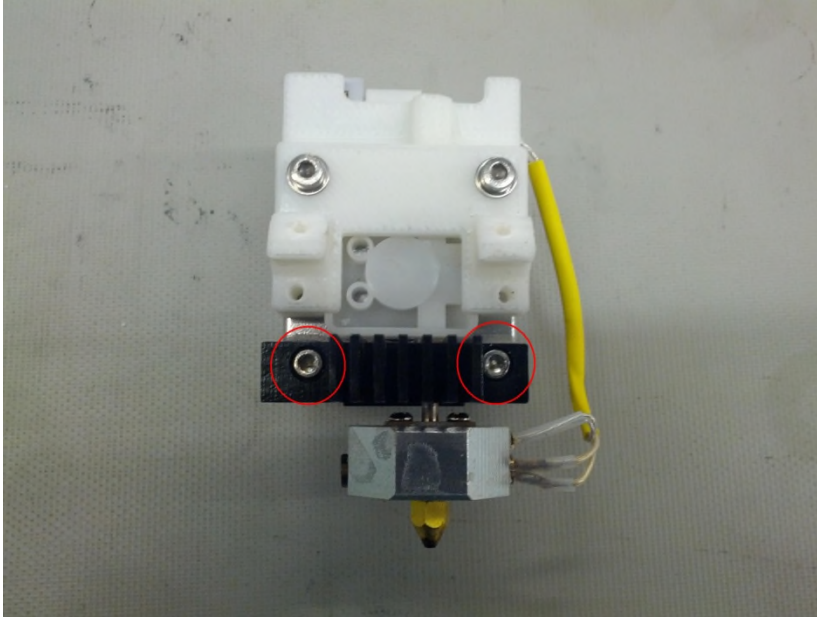
1. Remove the Extruder head from the unit. Unplug the rainbow ribbon cable from the extruder and use the large Allen wrench to remove the bolt securing the head to the unit. Remove the Afinia cover piece as well; the removed extruder head should look similar to the image below.



2. Next, remove the fan baffling from the extruder head. Unplug the fan from the circuit board on top of the extruder head. Now using a Philips screwdriver unscrew the fan from the extruder. Once that's removed, unscrew the fan baffle itself with the same screw driver.



3. Loosen the heat sink from the motor and slowly untighten the 2 screws circled below. You want to try and wiggle the nozzle heater till it comes out of the block. There is a small metal piece that is behind the nozzle heater and the heat sink, make sure to keep that in position. Once the old nozzle heater has been removed, slide the new one back into the slot until it looks like the photo below.



4. After the nozzle heater has been put back in place, reassemble the extruder